

**Work Order ID 84744**

Tuesday, May 22, 2012 2:31:41 PM

**\*84744\****Ship Player* Page 1

Item ID: D412-702-025

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: 4-Man Aft Facing Shoulder Harness, 4 point

Stop **\*NS2\***

Start Date: 5/22/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 5/28/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *12-05-20* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev E

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-702-025 CHG002

*JB 8/15/30**12/05/29*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*12/05/29 JB*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*8/15/30**@*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 84744****\*84744\***

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Item ID: D412-702-025

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: 4-Man Aft Facing Shoulder Harness, 4 point

Start Date: 5/22/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 5/28/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-025 Location: _____								

140 QC21- Final Inspection - Work Order Release 0.00

**\*140\***

QC Memo 0.00

Quality Control

ML 12/05/30

MF  
12-05-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 84744

Parent Item: D412-702-025

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 4 point

Start Date: 5/22/2012

Required Date: 5/28/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A05.09.01New issueKJ/JLM  
IPP Rev:B As per Dsi9351 07-03-14 JLM  
IPP Rev:C 07-07-28 As per Rev E JLM Verified By:ec IPP Rev. D 11.05.31 dsi  
9559 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-20A Bolt		Purchased	No			120	Each	551.0000	8	8	✓	JB	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		50							
				116419		50							
				ST359		501							
				117514		51							
				121060		150		121060					
				121541		300							
AN4-5A Bolt		Purchased	No			120	Each	968.0000	4	4	✓	JB	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST355		968							
				120562		968		120562					
AN960JD416 Washer	NAS1149D0463J	Purchased	No			120	Each	30.0000	20	20	✓	JB	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST351		30							
				116289		10							
				119097		20							
D3198-1 Fitting		Manufactured	No			120	Each	1.0000	7B-831934			12/05/29	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST246A		1							
				82604		1							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 84744

Parent Item: D412-702-025

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 4 point

Start Date: 5/22/2012

Required Date: 5/28/2012

Start Qty: 100

Required Qty: 100

D3551-01  
Hook and Loop Tie

Manufactured No

120 Each 19.0000

4

Location

Loc Qty

Loc Code

ST246A

19

81879

19

Each 4.0000

4

D4387-043  
Harness Assembly

Manufactured No

Location

Loc Qty

Loc Code

ST263

4

82145

4

120 Each 4,650.0000

12

MS21042114  
Nut

Purchased No

Location

Loc Qty

Loc Code

ST300

4650

119075

125

121011

1262

121444

2963

121652

300

81879

82145

121011

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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## REFERENCE ONLY

QTY -021	QTY -023	QTY -025	QTY -027	QTY -029	QTY -035	Part Number	Description
X						D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X					D412-702-023	Dart 5-Man Forward Facing Shoulder Harness Kit, 4-point
		X				D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X			D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
				X		D412-702-029	Dart 1-Man Forward Facing Shoulder Harness Kit, 4-point
					X	D214-702-035	Dart 5-Man Aft Facing Shoulder Harness Kit, 4-point, for Bell 214B/B-1
1	1		1	1		D412-702-069	GROMMET KIT
2	2					D3195-041	BRACKET
2	2					D3195-043	BRACKET
1	1			1		D3196-1	BAR
1			1			D3196-3	BAR
1			1			D3196-4	BAR
2	2					D3197-041	BAR
4		<del>4</del>				<del>D3198-1</del>	<del>FITTING</del>
2	2					D3268-1	PLACARD
9	5		4	1		D3446-041	HARNESS ASSEMBLY, 4 POINT
4		4				D3446-043	HARNESS ASSEMBLY, 4 POINT
					5	D3446-045	HARNESS ASSEMBLY, 4 POINT
13	5	<del>4</del>	<del>4</del>	<del>1</del>	<del>5</del>	<del>D3551-14</del>	<del>HOOK AND LOOP TIE</del>
2	2					D3546-1	CLIP
4		<del>4</del>				<del>AN4-5A</del>	<del>BOLT</del>
4	4					AN4-13A	BOLT
8		<del>8</del>				<del>AN4-20A</del>	<del>BOLT</del>
20		<del>20</del>				<del>AN960JD416</del>	<del>WASHER (OR NAS1149D0463J)</del>
12		<del>12</del>				<del>MS21042L4</del>	<del>NUT (OR MS21042-4)</del>
8	2		6	2		MS24694-S152	SCREW
8	2		6	2		MS24694-S154	SCREW

QTY -069	Part Number	Description
X	D412-702-069	GROMMET KIT
24	D3619-2	GROMMET
1	D3619-2T1	HOLE PUNCH
1	D3619-2T2	STRIKER BLOCK
1	D3619-2T3	PUNCH
1	D3619-2T4	DIE

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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